

# Work Order ID 96140

Tuesday, February 05, 2013 1:09:42 PM

\*96140\*

DUPLICATE

Page 1

Item ID: D350-607-541

Accept

\*N900040100\*

Setup Start

\*NS1\*

Revision ID:

Item Name: Heli-Utility-Basket

Stop

\*NS2\*

Start Date: 1/21/2013 Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 2/8/2013 Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Approvals:

Process Plan: *mmk*

Date: *13-2-05* Tooling:

Date:

Run Start

\*NR1\*

QC:

Date: SPC (Y/N):

Date:

Stop

\*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D350-607-3

A

100

\*100\*

DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile & type labels per PPPD350-607-541 CHG004

0.00

0.00

*JB*  
*Label only*

*DAC*  
*13/2/15*

*HJ dsmc 13-2-6*

110

\*110\*

Packaging

Packaging

Pick Kit

0.00

Memo

\*\*\*\*Mask label plate to size of D4086 label, use scotchbrite red pad to lightly sand area for label, apply label\*\*\*\*

0.00

1

*13-0206 JB*

120

\*120\*

QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

*DAC*  
*13/2/15*

*(Y)*



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Work Order ID: 96140

Parent Item: D350-607-541

Parent Item Name: Heli-Utility-Basket

Start Date: 1/21/2013

Required Date: 2/8/2013

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 10-08-19 AS PER REV.A DD VERF BY:EC IPP Rev:B 11.02.09 add to install label DD verf by:EC IPP REV:C 12.03.06 AS PER ECN12-535 DD VERF:EC IPP REV:D 12.07.24 AS PER ECN 12-610 DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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**D350-607-511**

Quick Release Basket Mounting Installation

SMP

Manufactured No

110 Each 3.0000

0

1

JB

Location

Loc Qty

Loc Code

PK012

3

92640

1

92642

1

92801

1

92801

**D2690-6**

Lanyard Assembly

SMP

Manufactured No

110 Each 22.0000

0

1

JB

Location

Loc Qty

Loc Code

ST014

22

94196

2

94775

20

94196

**D3912-041**

Eyebolt Receiver Assembly

SMP

Manufactured No

110 Each 0.0000

0

1

93161 JB

**D4030-041**

Long Basket Assembly (350)

SMP

Manufactured No

110 Each 0.0000

0

1

94593

**D4085-3**

Placard, Instructions

SMP

Manufactured No

110 Each 20.0000

0

1

JB 13-02-06

Location

Loc Qty

Loc Code

ST093

20

87037

1

87738

2

94804

7

96252

10

87738

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Work Order ID: 96140

Parent Item: D350-607-541

Parent Item Name: Heli-Utility-Basket

Start Date: 1/21/2013

Required Date: 2/8/2013

Start Qty: 1.00

Required Qty: 1.00

~~D4151-041~~

Basket Fwd Hardpoint Assembly, Lower

Manufactured No

110 Each 13.0000

1

70

Location

Loc Qty

Loc Code

ST101

13

89111

2

91839

1

92807

1

93193

2

94050

3

94051

2

94513

2

93193

~~D4151-043~~

Basket Fwd Hardpoint Assembly, Upper

Manufactured No

110 Each 13.0000

1

75 13-02-06

Location

Loc Qty

Loc Code

ST101

13

89381

4

92741

1

93410

2

94201

3

94202

1

94783

2

94202

~~D4150-041~~

Attachment Arm Assembly

Manufactured No

110 Each 10.0000

1

75 13-02-65

Location

Loc Qty

Loc Code

ST100

10

89232

1

92513

1

92683

2

93281

5

94133

1

92683

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Work Order ID: 96140

Parent Item: D350-607-541

Parent Item Name: Heli-Utility-Basket

Start Date: 1/21/2013

Required Date: 2/8/2013

Start Qty: 1.00

Required Qty: 1.00

AN413A  
Bolt

Purchased No

110 Each 1,714.0000

6

6

JB

2

SP

## Location

## Loc Qty

## Loc Code

FG 20  
122808 20  
Return2012 8  
122416 8  
ST514 1686  
122993 13  
123900 673  
124221 1000

123900

AN4C15  
BOLT

Purchased No

110 Each 30.0000

1

1

JB

3

SP

## Location

## Loc Qty

## Loc Code

ST357 30  
122808 10  
123900 20

122808

AN310G4  
Nut

Purchased No

110 Each 124.0000

1

1

JB

3

SP

## Location

## Loc Qty

## Loc Code

ST342 124  
123831 24  
124221 100

123831

MS17984-C413

PIN, QUICK RELEASE

Purchased No

110 Each 43.0000

1

1

JB

13-0205

3

SP

## Location

## Loc Qty

## Loc Code

ST332 3  
118612 2  
123901 1  
ST508 40  
124231 40

124231

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Parent Item Name: Heli-Utility-Basket

Start Date: 1/21/2013

Required Date: 2/8/2013

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Nut

Purchased

No

110

Each

6,190.0000

6

7B

SRP

Location

Loc Qty

Loc Code

FP001

318

122452

306

8182

12

FP-001

12

8182

12

GA

221

121444

221

ST314

1139

119017

20

123248

900

123355

219

ST506

1500

123355

123900

1500

ST518

3000

124231

3000

MS24665-151

Cotter Pin

Purchased

No

110

Each

151.0000

1

7B

SRP

Location

Loc Qty

Loc Code

GA

38

17566

38

ST323

113

122802

113

122802

NAS1515H4L

WASHER

Purchased

No

110

Each

375.0000

2

7B

13-02-05

SRP

Location

Loc Qty

Loc Code

FG

32

103691

32

ST297

343

120390

93

123560

250

120390

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Parent Item: D350-607-541

Parent Item Name: Heli-Utility-Basket

Start Date: 1/21/2013

Required Date: 2/8/2013

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0432P

Washer

Purchased

No

110

Each

722.0000

12

12

Location

Loc Qty

Loc Code

ST295

722

122151

2

123522

4

123900

716

123900

NAS1149C0463R

Washer

Purchased

No

110

Each

840.0000

3

3

Location

Loc Qty

Loc Code

FP001

177

119097

177

ST292

663

119097

63

123248

400

123355

200

119097

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